

Review Article

A Review on The Bioconversion of Lignin to Microbial Lipid with Oleaginous *Rhodococcus opacus*

Kristina M Mahan¹, Rosemary K Le¹, Joshua Yuan⁴ and Arthur J Ragauskas^{1.3*}

¹Department of Chemical and Biomolecular Engineering, University of Tennessee, Knoxville, Tennessee, USA

²Biosciences Division, Oak Ridge National Laboratory, Oakridge, Tennessee, USA

³Department of Forestry, Wildlife and Fisheries, Center of Renewable Carbon, University of Tennessee, Institute of Agriculture, Knoxville, Tennessee, USA ⁴Synthetic and Systems Biology Innovation Hub, Department of Plant Pathology and Microbiology, Texas A&M University, 21230 TAMU, College Station, Texas 77843, USA

Abstract

Rhodococcus opacus produces intracellular lipids from the biodegradation of lignocellulosic biomass. These lipids can be used to produce biofuels that could potentially replace petroleum-derived chemicals. Current studies are focusing on deconstructing lignin through efficient and cost-effective pretreatment methods and improving microbial lipid titers. *R. opacus* can reach high levels of oleaginicity (>80%) when grown on glucose and other aromatic model compounds but intracellular lipid production is much lower on complex recalcitrant lignin substrates. This review will discuss recent advances in studying *R. opacus* lignin degradation by exploring different pretreatment methods, increasing lignin solubility, enriching for low molecular weight lignin compounds and laccase supplementation.

Keywords: *Rhodococcus opacus*; Oleaginous organisms; Microbial lipids; Lignin; Biofuels

Introduction

Transportation consumes a vast amount of energy in the United States [1-3]. In 2016, the total U.S. primary energy consumption was about 97.4 quadrillion Btu, of which, 86% was consumed from energy produced domestically (83.9 quadrillion Btu). Petroleum, natural gas and coal, accounted for the majority of the nation's energy production, with the following breakdown: 28% petroleum, 33% natural gas, 17% coal, 12% renewables (including wind and solar) and 10% nuclear electric power [4]. With the world population growing, identifying sustainable fuel alternatives is imperative due to the finite amount of global petroleum, rural development challenges and environmental concerns [5]. Lignocellulosic biomass is a renewable carbon source for the production of biofuels and other products. Interest in producing renewable biofuels has been increasing over the last few decades [5-13]. Lignocellulosic biomass is an ideal resource for biofuel production, because it can reduce fossil fuel dependence, greenhouse gas emissions, and is an abundant resource. Lignin sources can be carefully selected as to not compete with food sources [14-16]. Identifying biodegradable, renewable, substitute fuels with properties similar to petroleum diesel will allow for compatibility within the existing transportation infrastructure. Prices fluctuate based on many factors but currently biodiesel production costs currently range from \$105-\$115 per barrel while crude oil is currently selling at \$45 per barrel [17-19]. The cost associated with the development of biofuels remains challenging; therefore the development of novel lignocellulosic biomass deconstruction strategies and fermentation platforms to reduce the cost of biorefining biomass to biofuels will be vital to establishing sustainable biofuels [2].

Using lignocellulosic biomass to produce biofuels

Lignocellulosic biomass (i.e., wood, energy crops and agriculture residues) is an ideal renewable feedstock for the production of biofuels [20]. However, bioconversion of these substrates to sugars and subsequently cellulosic ethanol and other fungible fuels is hindered by lignin which often contributes to the recalcitrance of biomass and does not contribute to fuels production with today's biological conversion platform [21]. Lignocellulosic biomass consists of cellulose, hemicellulose, and lignin, which form a complex, rigid, and recalcitrant structure that is resistant to biological and chemical degradation [22,23]. The organic compound

compositions vary depending on the particular lignin feedstock (i.e., switch grass (% dry basis): cellulose (42%), hemicellulose (25%), and lignin (18%) [24]. Compared with plant polysaccharides, lignin is generally regarded as a more complex polymer and has received much less attention as a resource for biofuel production.

Lignocellulosic biomass pretreatment strategies

There are a variety of pretreatment methods to reduce lignin recalcitrance, however not all the products or residues of these pretreatments have been used in lipid production fermentations, and therefore have not been studied in-depth to know the effect on oleaginicity/lipid yield. To be effective, pretreatment methods must disrupt the plant cell wall to enhance access of hydrolytic enzymes to plant polysaccharides to yield the desired microbial metabolism products. Current methods include alkali treatment, acid treatment, steam explosion, oxygen delineation, organosolv pretreatment among others [8,25-30]. Some of these pretreatment strategies enrich lignin oligomers and have resulted in sugar yields of 90% [31]. Dilute acid pretreatment followed by simultaneous saccharification and fermentation is a commonly employed pretreatment strategy to produce sugars for bioethanol production [32,33]. Dilute acid is sufficient to hydrolyze hemicelluloses; however, hydrolysis of cellulose requires more extreme conditions. In ethanol production, dilute-acid pretreatment is commonly coupled with simultaneous saccharification and fermentation to convert sugars to ethanol [21,34-36]. The released sugars can then be metabolized by yeast and the resulting lignin-rich residue can be utilized by aromatic-metabolizing oleaginous organisms. The thermal and chemical (alkaline and/or oxidative) pretreatments result in the degradation of β -O-4 moieties and aromatic ring openings.

*Corresponding author: Ragauskas AJ, Department of Chemical and Biomolecular Engineering, University of Tennessee, Knoxville, Tennessee, USA, Tel: +33611121352; E-mail: aragauskas@utk.edu

Received May 10, 2017; Accepted June 22, 2017; Published June 29, 2017

Citation: Mahan KM, Le RK, Yuan J, Ragauskas AJ (2017) A Review on The Bioconversion of Lignin to Microbial Lipid with Oleaginous *Rhodococcus opacus*. J Biotechnol Biomater 7: 262. doi: 10.4172/2155-952X.1000262

Copyright: © 2017 Mahan KM, et al. This is an open-access article distributed under the terms of the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original author and source are credited

Page 2 of 4

Specifically, for alkaline pretreatments, the lignin degradation is achieved by cleavage of aryl ether bonds, Caliphatic-O-Caromatic or Caromatic-O-Caromatic resulting in ring opening, degradation, and solubilization [37]. Pretreatment effluents and lignin that are highly soluble in solution or result in low molecular weight fractions of lignin are more easily utilized by the microorganisms.

Oleaginous lipid accumulation in Rhodococcus opacus

Oleaginicity refers to the ability of a microorganism to accumulate oil contents in excess of 20% of its cell dry weight [38]. Examples of oleaginous microorganisms are yeast, fungi, bacteria, and microalgae, which can produce microbial oils, often referred to as single cell oils [39]. Yeast and microalgae synthesize triacylglycerides (TAG), while prokaryotic bacteria generate specific lipids. Most oleaginous organisms produce TAG, which are the main component of biodiesel production, achieved by reacting the TAG with an alcohol in the presence of an acid or alkaline catalyst. This process is called transesterification, which generates fatty acid methyl esters (FAME, biodiesel) and glycerol as a by-product [40]. To determine oleaginicity, the total FAME detected by GC-MS is related back to the original mass of cells (dry cell weight) used for the transesterification process.

Oleaginous bacterial accumulation of lipids for biofuel production from industrial waste is being studied extensively [41-47]. Transcriptomic and proteomic studies have also identified TAG biosynthetic genes and proteins [48-53]. In previous years, the Gram-positive, oleaginous, soil bacterium *Rhodococcus opacus* has been studied for its ability to accumulate intracellular lipids >20%, based on cell dry weight (CDW) [54-60]. Some Rhodococcus strains exhibit oleaginicity above 80% CDW, when glucose is utilized as a carbon source under nitrogen-limited conditions [61,62]. When glucose is not used, Rhodococcus strains can degrade aromatic compounds commonly found in lignocellulosic biomass [54].

Fermentations using different lignin substrates or pretreatments

The oleaginous soil bacterium of the family Rhodococcus is an emerging ideal candidate due to minimal cultivation conditions and broad substrate specificity [47,62,63]. *R. opacus* can metabolize and degrade aromatic compounds found in lignocellulosic biomass [64] and accumulate intracellular single cell oils [54-59]. Rhodococcus strains have been engineered to express enzymes to degrade cellulose [65] and xylose [66]. Co-fermentations using wild-type and engineered strains have also been successfully employed [67]. Rhodococcus is a model organism for lignin degradation because it can tolerate, grow on, and adapt to inhibitory compounds (furan and phenol derivatives) produced from thermal and chemical pretreatments of lignin [68,69].

Kosa and Ragauskas demonstrated that *R. opacus* could bioconvert native Loblolly pine ethanol organosolv lignin (EOL) to lipids with limited oleaginicity (~4%) and low lipid titers (0.02 mg/ml) [56] (Table 1, #1).

While these numbers are low compared to yields on lignin model compounds [55], EOL did support growth and lipid production. Ultrasonicating the EOL substrate did increase solubility but did not increase lipid production. These results suggest that lignin must be first converted into aromatic compounds via a pretreatment to increase oleaginicity and lipid titers in R. opacus. Wells et al. used the effluent from EOL as the carbon source in R. opacus fermentations to produce organism with increased oleaginicity (27%) [3] (Table 1, #2). Typically, effluent fractions are discarded as industrial wastewater but here it was shown to be a viable feedstock for the production of microbial lipids possibly due to the increased solubility of lignin compounds. Wei showed that oleaginicity can be improved (28%) when substrates are detoxified by the removal of inhibitors such as hydroxymethyl-furfural [70] (Table 1, #3). Fermentations of Kraft lignin from black liquor by R. opacus also resulted in poor lipid titers (<0.01 mg/ml) and strain oleaginicity [71] suggesting that pretreatments were necessary to improve the properties of Kraft lignin. It was hypothesized that lowering molecular weight via various pretreatments would result in higher lipid titers. Lignin depolymerization generates diverse low-molecular weight compounds which can be more readily processed [72]. Oxygendelignification (O₂-delignification) is a pretreatment strategy that uses oxygen and alkali to remove the residual lignin from cellulose fibers at increased temperatures [73]. Significant structural changes appear in the lignin after O2-delignification [74-77] resulting in a decrease in molecular weight. To obtain smaller molecular weight Kraft lignin, oxygen-pretreatment (O₂-pretreatment) was carried out on Kraft lignin under alkaline conditions which lowered the molecular weight of the lignin and when treated with R. opacus resulted in increased oleaginicity (14%) and an increase in lipid titers (0.07 mg/ml) [57] (Table 1, #4). Alternatively, Zhao supplemented R. opacus fermentation with Kraft lignin with laccases which resulted in an increase in lipid titers (0.15 mg/ ml) [78] (Table 1, #5). Laccases aid in lignin depolymerization allowing for selective degradation of different lignin functional groups probably improving the usage of the lower molecular weight lignin molecules [78].

Pyrolysis which uses heat to decompose wood and grass biomass is a promising pretreatment for production of biofuels from lignocellulosic resources. The liquid products from pyrolysis are known as pyrolysis oils which separate into two immiscible phases: heavy oil and light oil [79]. A pyrolysis light oil fraction of switch grass used as the sole carbon source in a fermentation with *R. opacus* resulted in increased oleaginicity (22-26%) and improved lipid titers (0.06-0.12 mg/ml) (Table 1, #6). The pyrolysis resulted in low molecular weight water-soluble substances in light oil fraction which seems to play a role in oleaginicity and improved lipid titers [79].

To date, the pretreatment strategy and lignin substrate that has resulted in one of the highest oleaginicity and production of lipid titers in *R. opacus* is a two-stage alkali/alkali-peroxide pretreatment of corn stover [80]. The rigorous and chemically-efficient two-stage chemical

#	Lignin substrate	Oleaginicity (%)	Lipid Yield (mg/ml)	Ref.
1	Pine ethanol organosolv lignin (EOL) or ultrasonicated EOL	4	0.02	[56]
2	Effluent from Pine EOL	27	NR	[3]
3	Detoxified pine autohydrolysate	28-29	0.25-0.31	[70]
4	Kraft lignin (O ₂ -delignification)	14	0.07	[57]
5	Kraft lignin supplemented with laccases	NR	0.15	[78]
6	Pyrolysis light oil fraction from switch grass	22-26	0.06-0.12	[59]
7	Corn stover (alkali/alkali-peroxide pretreatment)	42	1.3	[80]

Table 1: Summary of studies involving R. opacus fermentations using different lignin substrates or pre-treatments.

pretreatment provided higher concentrations of solubilized glucose and lower molecular weight lignin degradation products thereby promoting improved oleaginicity (42%) and lipid titers (1.3 mg/ml) [80] (Table 1, #7).

Conclusion

R. opacus is a model oleaginous organism capable of producing single cell oils from numerous aromatic compounds and lignocellulosic biomass. Research is ongoing in efforts to efficiently deconstruct complex lignin molecules in order to allow maximum lipid production and lignin degradation. Current studies have shown that *R. opacus* can grow and produce intracellular lipids from unmodified lignin substrates (i.e., pine EOL: 4% oleaginicity) but those lipids can be greatly increased (effluent from pine EOL: 27% oleaginicity) using effluents which are composed of soluble lignin compounds. Currently, *R. opacus* fermentations with a two-stage alkali/alkali-peroxide pretreatment of corn stover results in the largest improvement of oleaginicity (42%) to date. Engineered strains are currently being evaluated for increased oleaginicity under these improved fermentation conditions and novel pretreatment strategies are currently underway to determine the best conditions for maximum production of single cell oils.

Acknowledgement

The research team acknowledges the Department of Energy (DE-EE0006112) for funding the microbial conversion results reported in this manuscript.

References

- 1. US-EIA (2015) Annual Energy Outlook (AEO) with projections to 2040.
- Gouda MK, Omar SH, Aouad LM (2008) Single cell oil production by Gordonia sp. DG using agro-industrial wastes. World J Microbiol Biotechnol 24: 1703.
- Wells TZ, Wei Z, Ragauskas A (2015) Bioconversion of lignocellulosic pretreatment effluent via oleaginous *Rhodococcus opacus* DSM 1069. Biomass and Bioenergy 72: 200-205.
- 4. Monthly Energy Review (2016) US Energy Information Administration.
- Ragauskas AJ, Beckham GT, Biddy MJ, Chandra R, Chen F, et al. (2014) Lignin valorization: Improving lignin processing in the biorefinery. Science 344: 1246843.
- Rye L, Blakey S, Wilson CW (2010) Sustainability of supply or the planet: A review of potential drop-in alternative aviation fuels. Energy Environ Sci 3: 17-27.
- Linger JG (2014) Lignin valorization through integrated biological funneling and chemical catalysis. Proc Natl Acad Sci 111: 12013-12018.
- Beckham GT, Johnson CW, Karp EM, Salvachúa D, Vardon DR (2016) Opportunities and challenges in biological lignin valorization. Curr Opin Biotechnol 42: 40-53.
- 9. Vardon DR (2015) Adipic acid production from lignin. Energy Environ Sci 8: 617-628.
- Bond JQ (2014) Production of renewable jet fuel range alkanes and commodity chemicals from integrated catalytic processing of biomass. Energy Environ Sci 7: 1500-1523.
- Karatzos S, McMillan JD, Saddler JN (2014) The potential and challenges of drop-in biofuels. Report for IEA Bioenergy Task 39.
- Brown TR, Brown RC (2013) A review of cellulosic biofuel commercial-scale projects in the United States. Biofuels Bioproducts and Biorefining 7: 235-245.
- Mu W (2013) Lignin pyrolysis components and upgrading-technology review. Bioenergy Res 6: 1183-1204.
- Himmel ME (2007) Biomass recalcitrance: Engineering plants and enzymes for biofuels production. Science 315: 804-807.
- 15. Sanderson K (2011) Lignocellulose: A chewy problem. Nature 474: S12-14.
- Ragauskas AJ (2014) Lignin valorization: Improving lignin processing in the biorefinery. Science 344: 1246843.

- Capodaglio AG, Callegari A (2017) Feedstock and process influence on biodiesel produced from waste sewage sludge. J Environ Manage 4797: 30304.
- Shankar S (2017) Renewable and non-renewable energy resources: bioenergy and biofuels, in principles and applications of environmental biotechnology for a sustainable future 293-314.
- de Jong S (2017) Cost optimization of biofuel production-The impact of scale, integration, transport and supply chain configurations. Appl Energy 195: 1055-1070.
- Wyman CE, Spindler DD, Grohmann K (1992) Simultaneous saccharification and fermentation of several lignocellulosic feedstocks to fuel ethanol. Biomass and Bioenergy 3: 301-307.
- Olofsson KM, Lidén G (2008) A short review on SSF-an interesting process option for ethanol production from lignocellulosic feedstocks. Biotechnol Biofuels 1: 7.
- Ragauskas AJ, Williams CK, Davison BH, Britovsek G, Cairney J, et al. (2006) The path forward for biofuels and biomaterials. Science 311: 484-489.
- Zhang Y (2008) Reviving the carbohydrate economy via multi-product lignocellulose biorefineries. J Ind Microbiol Biotechnol 35: 367-375.
- 24. Ragauskas AJ (2014) Materials for biofuels. World Scientific 4.
- Samuel R (2010) Structural characterization and comparison of switchgrass ball-milled lignin before and after dilute acid pretreatment. Appl Biochem Biotechnol 162: 62-74.
- 26. E Hage R (2009) Characterization of milled wood lignin and ethanol organosolv lignin from miscanthus. Polym Degrad Stab 94: 1632-1638.
- Pu Y, Kosa M, Kalluri UC, Tuskan GA, Ragauskas AJ (2011) Challenges of the utilization of wood polymers: How can they be overcome? Appl Microbiol Biotechnol 91: 1525-1536.
- Hallac BB, Ragauskas AJ (2011) Analyzing cellulose degree of polymerization and its relevancy to cellulosic ethanol. Biofuels, Bioproducts and Biorefining 5: 215-225.
- Sannigrahi P, Pu Y, Ragauskas A (2010) Cellulosic biorefineries-unleashing lignin opportunities. Curr Opin Environ Sustain 2: 383-393.
- Meng X, Ragauskas AJ (2014) Recent advances in understanding the role of cellulose accessibility in enzymatic hydrolysis of lignocellulosic substrates. Curr Opin Biotechnol 27: 150-158.
- Kumar P (2009) Methods for pretreatment of lignocellulosic biomass for efficient hydrolysis and biofuel production. Industrial and Engineering Chemistry Research 48: 3713-3729.
- 32. Saha BC (2005) Dilute acid pretreatment, enzymatic saccharification and fermentation of wheat straw to ethanol. Process Biochem 40: 3693-3700.
- Brodeur G, Yau E, Badal K, Collier J, Ramachandran KB, et al. (2011) Chemical and physicochemical pre-treatment of lignocellulosic biomass: A review. Enzyme Res 2011: 787532.
- 34. Won KY, Kim KY, Oh KK (2012) Comparison of bioethanol production of simultaneous saccharification and fermentation and separation hydrolysis and fermentation from cellulose-rich barley straw. Korean J Chem Eng 29: 1341-1346.
- Abe S, Takagi M (1991) Simultaneous saccharification and fermentation of cellulose to lactic acid. Biotechnol Bioeng 37: 93-96.
- South C, Hogsett D, Lynd L (1995) Modeling simultaneous saccharification and fermentation of lignocellulose to ethanol in batch and continuous reactors. Enzyme Microb Technol 17: 797-803.
- Sánchez O, Sierra R, Alméciga-Díaz CJ (2011) Delignification process of agro-industrial wastes an alternative to obtain fermentable carbohydrates for producing fuel, in Alternative fuel. InTech.
- Ratledge C, Wynn JP (2002) The biochemistry and molecular biology of lipid accumulation in oleaginous microorganisms. Adv Appl Microbiol 51: 1-51.
- Papanikolaou S, Aggelis G (2011) Lipids of oleaginous yeasts. Part I: Biochemistry of single cell oil production. Eur J Lipid Sci Technol 113: 1031-1051.
- Liang MH, Jiang MG (2013) Advancing oleaginous microorganisms to produce lipid via metabolic engineering technology. Prog Lipid Res 52: 395-408.

- 41. Yu X (2011) Oil production by oleaginous yeasts using the hydrolysate from pre-treatment of wheat straw with dilute sulfuric acid. Bioresour Technol 102: 6134-6140.
- 42. Chen X (2012) Screening of oleaginous yeast strains tolerant to lignocellulose degradation compounds. Appl Biochem Biotechnol 159: 591-604.
- Leiva-Candia D (2014) The potential for agro-industrial waste utilization using oleaginous yeast for the production of biodiesel. Fuel 123: 33-42.
- Yousuf A (2012) Biodiesel from lignocellulosic biomass-prospects and challenges. Waste Manag 32: 2061-2067.
- Zhou X, Ge H, Xia L, Zhang D, Hu C (2013) Evaluation of oil-producing algae as potential biodiesel feedstock. Bioresour Technol 134: 24-29.
- Munch G (2015) Lipid production in the under-characterized oleaginous yeasts, *Rhodosporidium babjevae* and *Rhodosporidium diobovatum*, from biodiesel-derived waste glycerol. Bioresour Technol 185: 49-55.
- Gomez JA, Höffner K, Barton PI (2016) From sugars to biodiesel using microalgae and yeast. Green Chem 18: 461-475.
- Amara S (2016) Characterization of key triacylglycerol biosynthesis processes in Rhodococci. Sci Rep 6: 24985.
- Ding Y, Yang L, Zhang S, Wang Y, Du Y, et al. (2012) Identification of the major functional proteins of prokaryotic lipid droplets. J Lipid Res 53: 399-411.
- Holder JW, Ulrich JC, DeBono AC, Godfrey PA, Desjardins CA, et al. (2011) Comparative and functional genomics of *Rhodococcus opacus* PD630 for biofuels development. PLoS Genet 7: e1002219.
- Davila Costa JS (2015) Label-free and redox proteomic analyses of the triacylglycerol-accumulating *Rhodococcus jostii* RHA1. Microbiology 161: 593-610.
- MacEachran DP, Prophete ME, Sinskey AJ (2010) The *Rhodococcus opacus* PD630 heparin-binding hemagglutinin homolog TadA mediates lipid body formation. Appl Environ Microbiol 76: 7217-7225.
- 53. Villalba MS, Alvarez HM (2014) Identification of a novel ATP-binding cassette transporter involved in long-chain fatty acid import and its role in triacylglycerol accumulation in *Rhodococcus jostii* RHA1. Microbiology 160: 1523-1532.
- Kosa M, Ragauskas AJ (2011) Lipids from heterotrophic microbes: Advances in metabolism research. Trends Biotechnol 29: 53-61.
- Kosa M, Ragauskas AJ (2012) Bioconversion of lignin model compounds with oleaginous Rhodococci. Appl Microbiol Biotechnol 93: 891-900.
- 56. Kosa M, Ragauskas AJ (2013) Lignin to lipid bioconversion by oleaginous Rhodococci. Green Chem 15: 2070-2074.
- Wei Z (2015) Bioconversion of oxygen-pretreated Kraft lignin to microbial lipid with oleaginous *Rhodococcus opacus* DSM 1069. Green Chemistry 17: 2784-2789.
- Wei Z (2015) Microbial lipid production by oleaginous Rhodococci cultured in lignocellulosic autohydrolysates. Appl Microbiol Biotechnol 99.
- Wei Z (2015) Pyrolysis oil-based lipid production as biodiesel feedstock by *Rhodococcus opacus*. Appl Biochem Biotechnol 175: 1234-1246.
- Le RK (2017) Conversion of corn stover alkaline pre-treatment waste streams into biodiesel via Rhodococci. RSC Adv 7: 4108-4115.
- Alvarez HM, Steinbuechel A (2002) Triacylglycerols in prokaryotic microorganisms. Appl Microbiol Biotechnol 60: 367-376.
- Alvarez HM, Kalscheuer R, Steinbuchel A (2000) Accumulation and mobilization of storage lipids by *Rhodococcus opacus* PD630 and *Rhodococcus ruber* NCIMB 40126. Appl Microbiol Biotechnol 54: 218-223.

 Salvachúa D (2015) Towards lignin consolidated bioprocessing: simultaneous lignin depolymerization and product generation by bacteria. Green Chem 17: 4951-4967.

Page 4 of 4

- 64. Wells T, Ragauskas AJ (2013) Biotechnological opportunities with the ß-ketoadipate pathway. Trends Biotechnol 30: 627-637.
- Hetzler S, Broker D, Steinbuchel A (2013) Saccharification of cellulose by recombinant *Rhodococcus opacus* PD630 strains. Appl Environ Microbiol 79: 5159-5166.
- Xiong X, Wang X, Chen S (2012) Engineering of a xylose metabolic pathway in Rhodococcus strains. Appl Environ Microbiol 78: 5483-5491.
- He Y (2017) Lipid production from dilute alkali corn stover lignin by Rhodococcus strains. ACS Sustain Chem Eng 5: 2302-2311.
- Wang B (2014) Cultivation of lipid-producing bacteria with lignocellulosic biomass: Effects of inhibitory compounds of lignocellulosic hydrolysates. Bioresour Technol 161: 162-70.
- Kurosawa K, Laser J, Sinskey AJ (2015) Tolerance and adaptive evolution of triacylglycerol-producing *Rhodococcus opacus* to lignocellulose-derived inhibitors. Biotechnol Biofuels 8: 76.
- Wei Z (2015) Microbial lipid production by oleaginous Rhodococci cultured in lignocellulosic autohydrolysates. Appl Microbiol Biotechnol 99: 7369-7377.
- 71. Kosa M (2012) Direct and multistep conversion of lignin to biofuels. Georgia Institute of Technology.
- Rahimi A, Ulbrich A, Coon JJ, Stahl SS (2014) Formic-acid-induced depolymerization of oxidized lignin to aromatics. Nature 515: 249-252.
- Lucia LA, Ragauskas AJ, Chakar FS (2002) Comparative evaluation of oxygen delignification processes for low and high lignin content softwood kraft pulps. 41: 5171-5180.
- Gellerstedt G, Heuts L, Robert D (1999) Structural changes in lignin during a totally chlorine free bleaching sequence. Part II: a NMR study. J Pulp Paper Sci 18: 111-117.
- Moe ST, Ragauskas AJ (1999) Oxygen delignification of high-yield kraft pulp. Part I: structural properties of residual lignins. Holzforschung 53: 416-422.
- Argyropoulos D, Liu Y (2000) The role and fate of lignin's condensed structures during oxygen delignification. Journal of Pulp and Paper Science 26: 107-113.
- 77. Gierer J (1997) Formation and involvement of superoxide (O²/HO²) and hydroxyl (OH¹) radicals in TCF bleaching processes: A review. Holzforschung International Journal of the Biology Chemistry Physics and Technology of Wood 51: 34-46.
- Zhao C (2016) Synergistic enzymatic and microbial lignin conversion. Green Chem 18: 1306-1312.
- Ben H, Ragauskas AJ (2011) NMR characterization of pyrolysis oils from kraft lignin. Energy and Fuels 25: 2322-2332.
- Le RK (2017) Conversion of corn stover alkaline pre-treatment waste streams into biodiesel via Rhodococci. RSC Adv 7: 4108-4115.