



3-in-1 hygroscopic fruit biopolymer in N-(4-hydroxyphenyl)acetamide high-dose tablet formulation  
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## ABSTRACT

The high demand for starch in pharmaceutical industries places an unbelievable pressure on the few notable official sources and propels efforts for the exploration of native sources. On the alternative hand, is that the fear for excipient-drug interactions, excipient-excipient interactions, elevated facet effects and value of production once many different excipients square measure used in single indefinite quantity formulations for his or her individual functions. the requirement of reducing amount|the number} and quantity of excipients is especially vital in high-dose formulations thanks to the already high drug load. The with-it technology square measure planning to be inside the utilization of 1 plant-based biopolymer-excipient of triple operate (a 3-in-1 excipient). Method: throughout this study, the characterization of the biopolymer obtained from the unripe fruit of banana tree to be used as a triple-functioned excipient throughout a high-dose formulation was investigated victimization the active ingredient N-(4-hydroxyphenyl) amide. The compound was extracted from the unripe fruits victimization the basic resolution steeping methodology slightly changed. The physico-mechanical, analytical and drug unharness properties of the biopolymer/N-(4-hydroxyphenyl)acetamide binary solid system were characterised by scanning research , resistance to crush-friability/disintegration time magnitude relation (RCFR:DT), fourier rework infrared spectrum analysis, thermal analyses and dissolution. Results: The changed basic resolution steeping methodology of extraction and more characterization created a singular absorptive starch compound of triple-function (serving as dilutant, binder and disintegrant). in N-(4-hydroxyphenyl)acetamide pill formulation. Conclusion: information obtained from the chemistry, mechanical and drug unharness studies indicated that banana tree biopolymer concentrations of ??? four-hundredth w/w square measure appropriate triple-functional excipients in N-(4-hydroxyphenyl)acetamide high-dose pill formulation.

Environmental concern has resulted

throughout a revived interest in bio-based materials. Among them, plant fibers square measure perceived as Associate in Nursing environmentally friendly substitute to glass fibers for the reinforcement of composites, notably in technology thanks to their wide convenience, low cost, denseness, high-specific mechanical properties, and eco-friendly image, they're progressively being utilized as reinforcements in compound matrix composites In literature the term biocomposite is usually wont to outline a compound matrix strengthened by natural fibers. The increasing variety of publications throughout last ten years together with reviews, replicate the growing importance of those new so, their advanced microstructure as a material makes natural fiber a extremely attention-grabbing and difficult subject to check. analysis subjects regarding such fibers square measure rich as a result of there square measure continually some problems to prevent their use at giant scale (poor adhesion, variability, low thermal resistance, deliquescent behavior). the selection of natural fibers rather than glass fibers as filler yields a amendment of the final word properties of the composite. one amongst the foremost relevant variations between the two kinds of fiber is their response to humidness. Actually, glass fibers square measure thought-about as hydrophobic whereas plant fibers have a pronounced deliquescent behavior. Composite materials square measure usually submitted to variable climate throughout their life, together with unsteady absorptive conditions. However, in wet conditions, sturdy deliquescent behavior of such reinforcing fibers ends up in high level of wet absorption in wet environments This leads to the structural modification of the fibers Associate in Nursingd an evolution of their mechanical properties along with the composites during which they're fitted in Dhakal Thereby, the understanding of those wet absorption mechanisms furthermore because the influence of water on the final word properties of these fibers and their composites is of nice interest to urge a much better management of such new biomaterials.

Composites strengthened with natural fibers have developed considerably over the past years thanks to their biodegradability, low cost, low denseness, high specific mechanical properties, and

renewable nature. These composites square measure predestinate to seek out a lot of and a lot of applications within the close to future since heaps of studies square measure semiconductor diode to know and improve their properties. The understanding of the absorptive behavior of those materials could be a key issue so as to use it in numerous weathering conditions. several studies square measure examined, reviewed and highlighted during this paper concerning the link between the microstructure and therefore the deliquescent behavior of plant fibers, the influence of wet on their properties furthermore because the final properties of the composites they reinforce. Water action in fibers and their composites has been found to considerably have an effect on their dimensional and structural properties. Water combined in such fibers can be divided in 2 styles of populations i.e., free and certain water. Free water is unfree within the porous structure of plant fibers, whereas certain water might link to specific polar sites. These sites can be well known by victimization qualitative analysis techniques. Further analysis is needed to develop chemical or physical treatments that might cut back their water uptake. Moreover, investigations need to be conducted so as to require into consideration the swelling of fibers within the composite and assess the inner stresses. additionally thereto coupled diffusion model can be utilized in order to require into consideration the consequences evoked by mechanical states on the diffusion of wet.

**Keywords:** natural fibers, composite materials, hydrophilic behaviors, ageing effects, durability